Centurion Interiors

Partition Systems

Demountable Partitions Glass Partitions Acoustic Glass Doors Timber Doors Bespoke Solutions



Installation Guide

XP Window Frames



XP Window Frames Installation Guide - Page 1













Toolbox

Drill

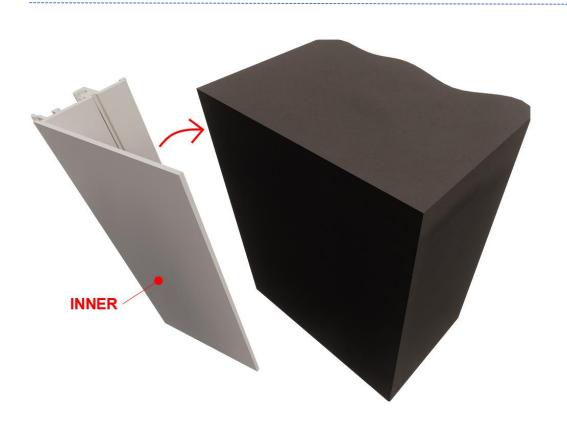
Laser Level

Before you start.

Unwrap pre-assembled frame.

Check frame fits structural opening.

Remove loose fitted architrave and glazing beads.



Offer inner frame into opening and centralise. Level window frame head and clamp into position.

Fix head through pre-drilled holes on the architrave carrier to the structure, using suitable fixings.

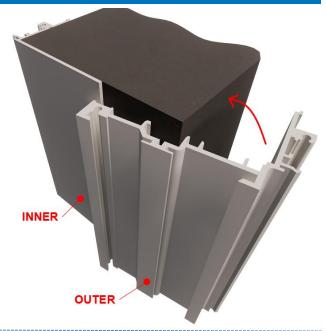
Level and plumb frame, pack at fixing points, as necessary, and clamp.

Fix vertical frame then base through the predrilled holes on the architrave carrier to the structure, using suitable fixings.

Rev: 02

Offer outer frame into position, pull tight against inner frame and clamp.

Fix outer frame through pre-drilled holes on the architrave carrier to the structure, using suitable fixings.



GLAZING BEAD FLIPPER SEAL TYPE 01

SINGLE GLAZED

Window frame flipper seal should now be slid into all glazing beads.

Starting with head and base, clip all beads into the outer frame and to one side only.

Install glass into frame.

Starting with head and base, clip remaining side glazing beads into the outer frame.

DOUBLE GLAZED

FLIPPER SEAL Note: Central glazing infill is factory fitted to the frame, TYPE 01 leaving glazing and external beads to be fitted.

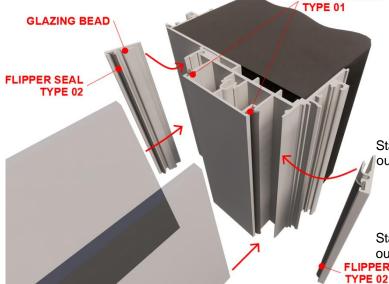
Window frame flipper seal should now be slid into all glazing beads.

Install glass to first side.

Starting with head and base, clip beads into the outer frame to secure primary glazed panel.

Install glass to secondary side.

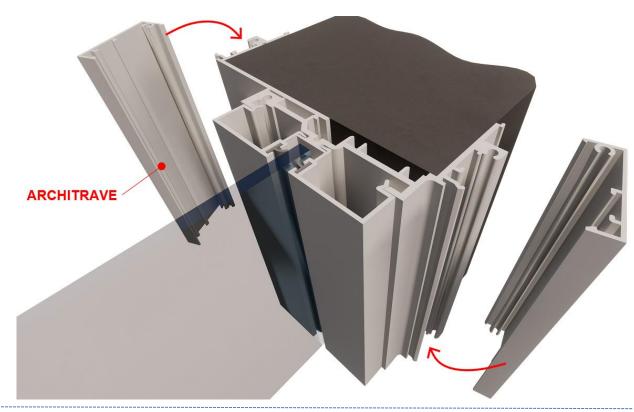
Starting with head and base, clip beads into the outer frame to secure secondary glazed panel.





Starting with head and base, clip architraves to inner and outer frames.

Insert screws provided into corner mitres of architrave to pull architrave joint tight.



A thin flat filling knife or similar can be used to remove fitted architraves and doorstops.



XP Design Manual



XP Door Frame Installation Guide



Partitioning Systems O&M



Doors O&M



Data & COSHH



Partitioning Safety Doors Safety Data & COSHH



If you have any questions regarding this installation guide or require further assistance, please contact Truline Systems technical team.

Contact Us:

Birmingham

NDI, Meridian Way Core 42 Logistics Park Watling Street Tamworth B78 ITX

T: 01213 522 460 **E:** birmingham@ndi.co.uk

London

NDI, Unit 18, IO Centre Kimpton Park Way Sutton SM3 9BW

T: 020 8254 2380 **E:** london@ndi.co.uk

Maidstone

NDI, Loc8, Unit 12 Maidstone ME17 1XG

T: 01622 790 622 **E:** maidstone@ndi.co.uk

Milton Keynes

NDI, Unit 2, Bilton Road Denby East Bletchley MK1 1HW

T: 01908 640 634 **E:** milton.keynes@ndi.co.uk

Newport

NDI, Unit 4 Tregwilym Road Rogerstone Newport NP10 9DQ

T: 01633 898 340 **E:** newport@ndi.co.uk

Newton-Le-Willows

NDI, Unit 7 Anglezarke Road Newton Le Willows WA12 8DJ

T: 01925 220 827 **E:** newtonsales@ndi.co.uk

Poole

NDI, Albany House Elliot Road Poole BH11 8JH

T: 01202 576 006 **E:** poole@ndi.co.uk

ndi.co.uk



Disclaimer

IT IS IMPORTANT THAT YOU READ AND UNDERSTAND THIS STATEMENT BEFORE MAKING USE OF THIS DOCUMENT.

This document is published by Truline Systems. The information contained within this publication is for general information purposes only. The publication has not been prepared to meet the individual requirements of any particular construction project and it is your responsibility to ensure that the construction materials, techniques and processes are suitable for that particular use.

The information contained within this publication is not intended to amount to, nor should it be relied upon as, formal advice or guidance (including from any qualified professional).

The information provided is only to be used and acted on by, or under the supervision of suitably qualified individuals and is correct at the time of going to press. However Truline Systems reserves the right to amend specifications without prior notification in accordance with our policy of continuous development.

The information in this publication is not to be used as a substitute for obtaining suitable independent, professional, qualified and/or specialist advice. If you are not a suitably qualified professional, you must obtain your own independent, specialist advice from a relevant qualified professional for any construction project.

Truline Systems shall not be liable for any loss of profit, revenue, business, contract, opportunity, goodwill, reputation, or any indirect, special or consequential loss arising out of, or in connection with, this publication.

If you have any queries, please contact technical@trulinesystems.co.uk